



REV.	ECN	BY	CHKD	REVISION
B	PRE-RLSE	JJH 1/13/98	JMH 1/13/98	(2.209) WAS (2.012); 97088 WAS 97095
C	PRE-RLSE	DA 2/20/98	BJP 2/20/98	3.110 WAS 2.913; REVISED MATERIAL DESCRIPTION AND CUSTOMER; 2.059 WAS 1.862
0	RLSE	JJH 3/3/98	CML 3/3/98	RELEASED FOR PRODUCTION
1	1544	JRS 10/12/99	AEP 10/12/99	.750+.000/-.014 WAS .750; (.150) WAS .150; ADDED M12X1.75-6g; REVISED NOTES; MATERIAL; HEAT TREAT; FINISH; PART NAME

① NOTES:

- ① WASHER ORIENTATION IMPORTANT.
- ② WASHER SHOWN IN INSTALLED POSITION.
- ③ FINISH IS FOR REFERENCE ONLY.
- 4. DIMENSIONS IN [] ARE MILLIMETERS FOR REFERENCE ONLY.

ITEM	PART NO.	DESCRIPTION	QTY.
2	80869-16	WSHR, BVL, .460X1.100X.150	1
1	15505-01	BLT, STKR, M12X1.75X3.110, 3/4	1

SPEC		DESCRIPTION		ITEM	PART NO.	DESCRIPTION	QTY.
DRAWN BY	DA	8/22/97	MATL	MATERIAL PER ES-141			
CHECKED BY	BJP	8/26/97	③①				
DESIGN ENG.	JLB	3/3/98	HEAT TREAT	HEAT TREAT PER ES-141			
MFG. ENG.			①				
QUALITY ENG.			FINSH	① ③ PLATE, ZINC/COAT, CHROMATE, YELLOW PER ES-104A			
TOLERANCES UNLESS OTHERWISE SPECIFIED							
ANSI Y14.5M-1982							
DIMENSIONS							
ANGLES							
X.X	=±.1	X°	=±3°				
X.XX	=±.03	X.X°	=±1.0°				
X.XXX	=±.010	X.XX°	=±.50°				
④			PROJECT	CUSTOMER	CUSTOMER PART NO.		
FORM 163-210 REV. 1.0 10/15/93			97088 ⑤	CASE ⑥			
SIZE		PART WT.	SURFACE AREA	PROD CODE			
B				070-0200			
REPORT ERRORS TO ENGINEERING DEPT.				DO NOT SCALE DRAWING			
PART NAME ⑦①		SCALE		REV.	PART NO.		
ASSY, BLT/WSHR, 2.209SHLDR, M12X1.75		FULL		1	15506-01		



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