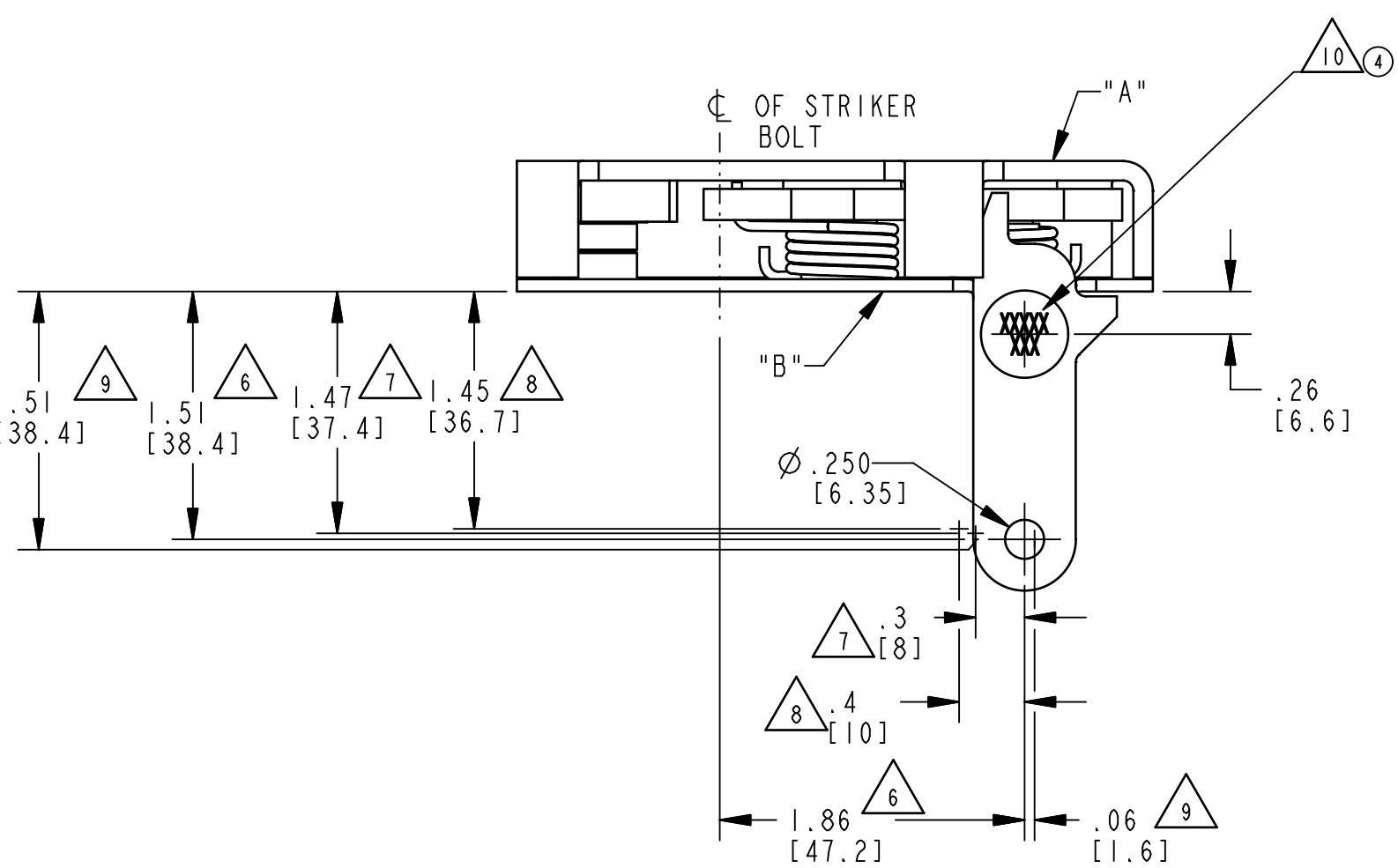


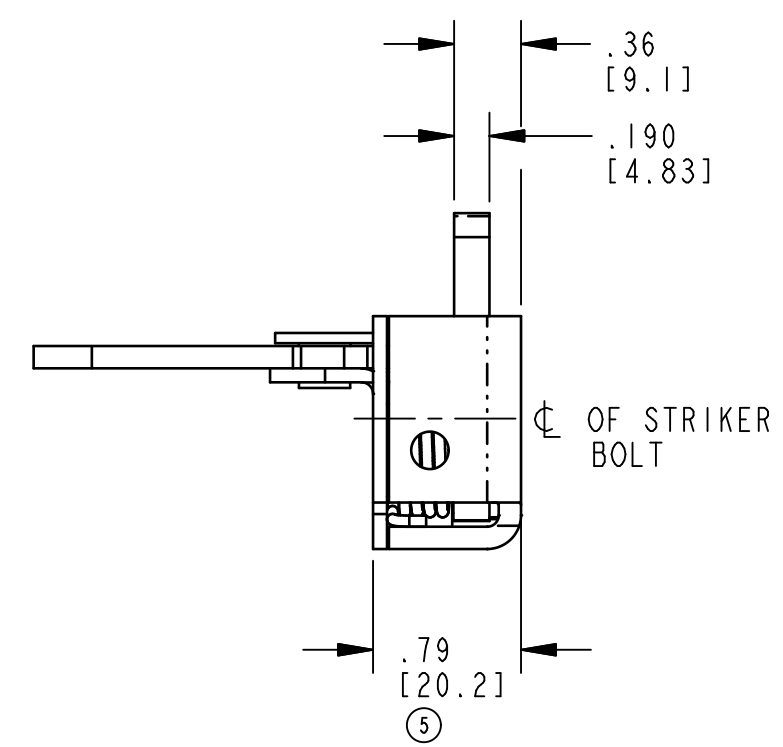
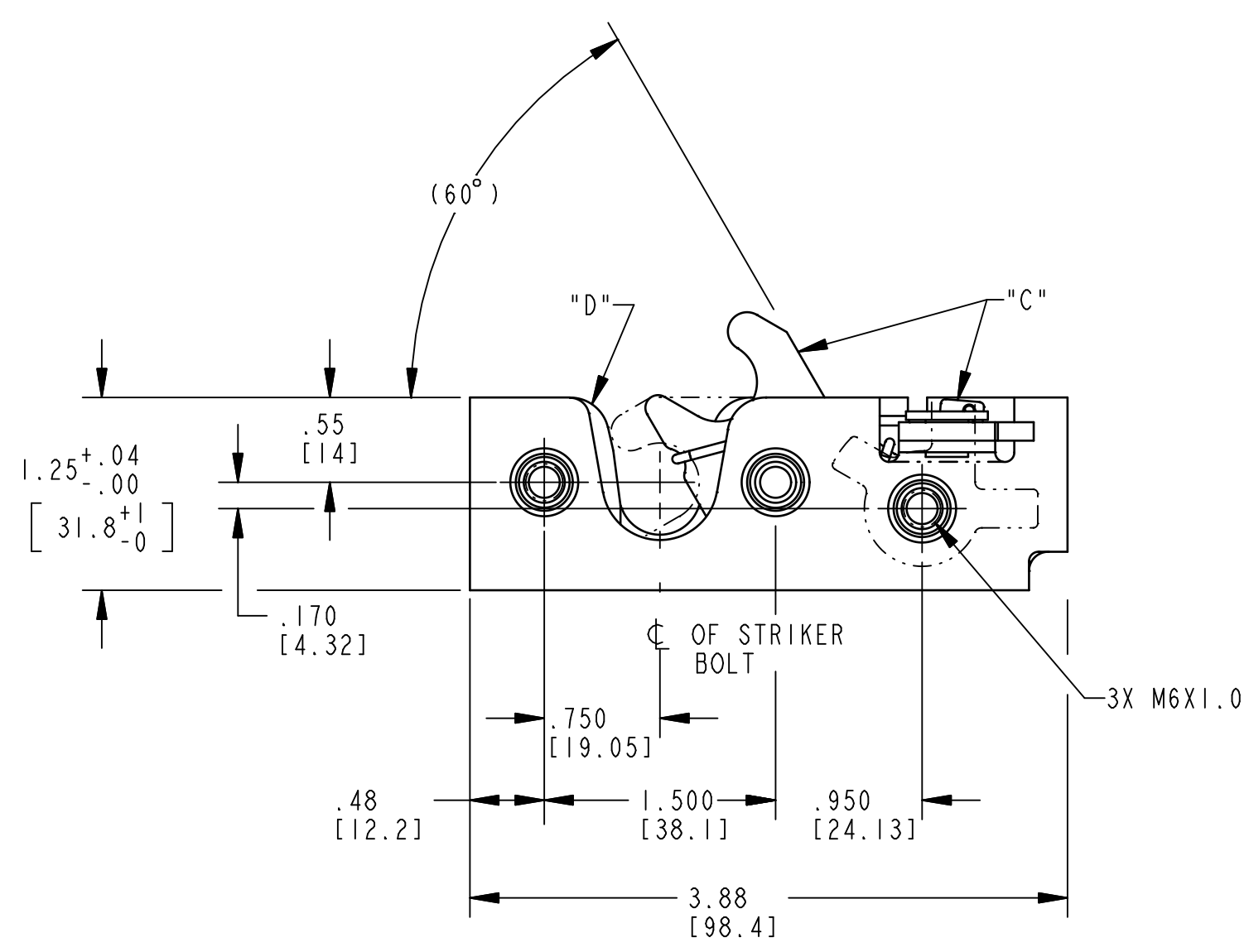
REVISION	ECO	BY	CHECKED	DESCRIPTION
0	RLSE	DA 3/20/97	ESS 3/21/97	RELEASED FOR PRODUCTION; ADDED PROD CODE, CUSTOMER, AND CUSTOMER PART NUMBER
1	10406	DA 3/27/98	JJH 3/30/98	REVISED DISPLAY OF VIEWS
2	10613	DJZ 8/26/98	DA 8/26/98	050-0200 WAS 050-0300
3	11157	TJN 11/22/99	JRS 11/22/99	XXXXXXXXXX WAS 119-2077XXX REMOVED CUSTOMER NAME AND CUSTOMER PART NUMBER; ADDED PART NUMBER TABLE AND NOTE 10
4	11177	TJN 03/07/00	JRS 03/07/00	REVISED NOTE 10, PROD CODE UPDATED DISPLAY
5	11212	MLH 3/30/01	JRS 3/30/01	REMOVED PART NAME FROM BACK PLATE; UPDATED NOTES 1, 5, 10; .79 WAS .80



- NOTES:
- ASSEMBLY COMPLIES WITH STRENGTH REQUIREMENTS OF SAE STANDARD J839.
 - CASE HALVES "A" AND "B" ARE HIGH STRENGTH STEEL.
 - SPRINGS ARE STAINLESS STEEL. INTERNAL LATCH COMPONENTS "C" AND "D" ARE HARDENED STEEL. INTERNAL LATCH COMPONENTS "C" ARE COATED WITH DRY LUBRICANT COATING. ALL OTHER COMPONENTS ARE ZINC PLATED STEEL WITH YELLOW CHROMATE COATING.
 - USE WITH TRIMARK \varnothing .500 LATCH BOLT.
 - TIGHTEN MOUNTING FASTENERS TO THE FASTENER MANUFACTURER'S RECOMMENDED TORQUE VALUE; HOWEVER, DO NOT EXCEED 120 IN-LBS [13.3 Nm].

- 6 CONTACT POSITION.
- 7 RELEASE POSITION.
- 8 MAXIMUM POSITON.
- 9 FREE TRAVEL.

10 ASSEMBLY IDENTIFIED WITH PART NUMBER AND DATE CODE APPROXIMATELY AS SHOWN, OR IN OTHER APPROVED LOCATIONS AS OUTLINED IN ES-121. ORIENTATION OF THE RIVET CONTAINING PART NUMBER AND DATE CODE NOT IMPORTANT.



PRODUCT SUPPORT DRAWING
Individual part dimensions are for reference only. Refer to individual part drawings for complete dimensions and specifications.

SPECIFICATION	DESCRIPTION	ITEM	PART NUMBER	DESCRIPTION	QUANTITY
---------------	-------------	------	-------------	-------------	----------

DRAWN BY	JMK	10/9/96	MATERIAL	
CHECKED BY	DGI	10/9/96	HEAT TREAT	
DESIGN ENG.	WAE	3/21/97	FINISH	
MFG. ENG.			PROJECT	96120
QUALITY ENG.			CUSTOMER	
TOLERANCES UNLESS OTHERWISE SPECIFIED ASME Y14.5M-1994 DIMENSIONS: X.X ±.1, X.XX ±.03, X.XXX ±.010 ANGLES: X° ±3°, X.X° ±1.0°, X.XX° ±.50°			CUSTOMER PART NUMBER	
INCH [METRIC]			SIZE	C
			PART WEIGHT	
			SURFACE AREA	420
			PRODUCT CODE	E16 (050-0200)
			REPORT ERRORS TO ENGINEERING DEPARTMENT	DO NOT SCALE DRAWING

TriMark
500 Bailey Avenue
New Hampton, Iowa 50659 U.S.A.
Tel: 641-394-3188
Fax: 641-394-2392

This drawing and the information contained herein is the property of TriMark Corporation and shall not be used for any purpose without our written consent.

3

PART NUMBER TABLE	
T/M NUMBER	PART NUMBER MARKINGS
14953-01	119-2077
14953-02	14953

PART NAME		
ASSY, SGLRTR, RH, M6X1.0		
SCALE	REVISION	PART NUMBER
FULL	5	PR14953