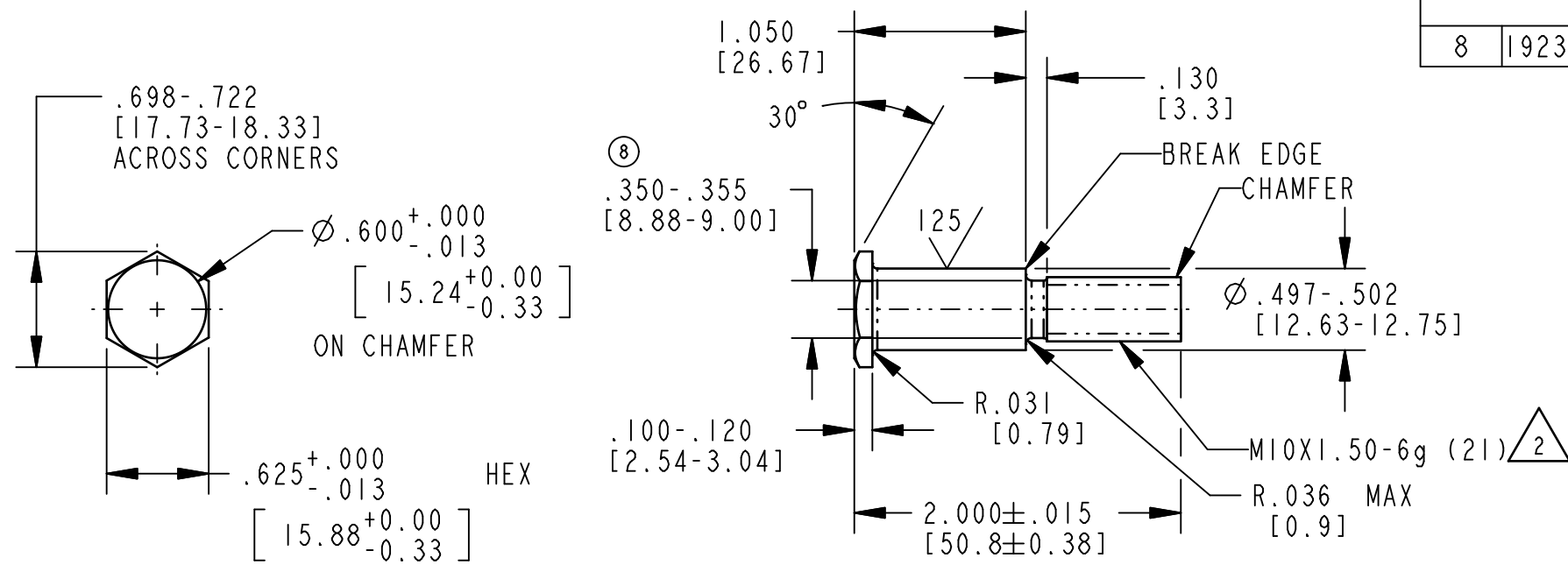


REVISION	ECO	BY	CHECKED	DESCRIPTION
6	15625	TEB 4/20/00	BJB 4/20/00	REVISE MATERIAL PROD CODE
7	18872	MLH 4/10/01	JRS 4/10/01	ADDED BOM; REMOVED SIGN CHARACTERISTICS
8	19238	MLH 2/21/02	JRS 2/21/02	Ø .350-.355 WAS Ø .300-.306



- NOTES:
- DIMENSIONS IN [] ARE MILLIMETERS FOR REFERENCE ONLY.
 - FOR MAJOR Ø AND PITCH Ø BEFORE AND AFTER COATING, SEE THREAD TABLE.
 - MATERIAL CERTIFICATION AND HEAT TREAT CERTIFICATION REQUIRED WITH SHIPMENT.

SPECIFICATION	DESCRIPTION	ITEM	PART NUMBER	DESCRIPTION	QUANTITY
		⑦ 1	80056-00	STL, 41L40/41L42, HEX, .625	

	BEFORE COATING		AFTER COATING
	MINIMUM	MAXIMUM	MAXIMUM
MAJOR Ø	.3831 [9.732]	.3924 [9.968]	.3937 [10.000]
PITCH Ø	.3489 [8.862]	.3541 [8.994]	.3554 [9.026]

DRAWN BY	JLS	4/6/92	MATERIAL	
CHECKED BY	SJG	4/6/92	HEAT TREAT	HEAT TREAT PER ES-141
DESIGN ENG.	SJG	4/27/92	FINISH	PLATE, ZINC/COAT, CHROMATE, YELLOW PER ES-104A
MFG. ENG.			PROJECT	92049
QUALITY ENG.			CUSTOMER	
TOLERANCES UNLESS OTHERWISE SPECIFIED ASME Y14.5M-1994			CUSTOMER PART NUMBER	
DIMENSIONS			SIZE	B
ANGLES			PART WEIGHT	
X.X = ±.1	X° = ±3°		SURFACE AREA	
X.XX = ±.03	X.X° = ±1.0°		PRODUCT CODE	⑥ G01 (070-0100)
X.XXX = ±.010	X.XX° = ±.50°		REPORT ERRORS TO ENGINEERING DEPARTMENT	DO NOT SCALE DRAWING

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PART NAME		
BLT, STKR, M10X1.5X2.000, 5/8		
SCALE	REVISION	PART NUMBER
FULL	8	81687-16